

# Solutions & Capabilities



## Endless belts

for various applications in different industries



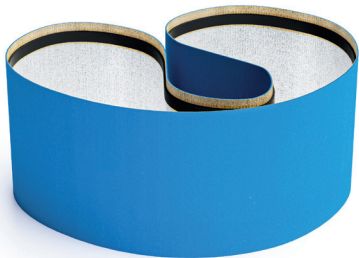
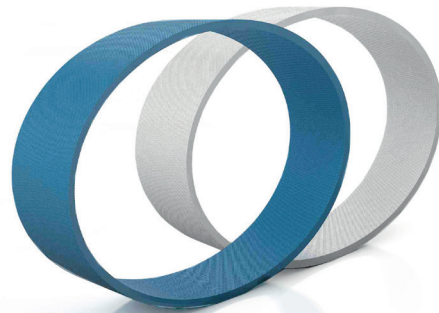
### Vertical-Form-Fill-Seal (VFFS)

- Silicone, Natural Rubber, and PU Covers
- Unlimited perforation patterns
- Solutions for any of the new poly bag styles
- Multiple cover compounds and colors can be added to the same belt

### Separator Belts

Pork, Poultry, Beef, Fish, Fruit, Veggie and Recycling applications

- Replacements for most OEMs
- FX with 85 and 92 ShA / GX with 71 and 92 ShA options available on either side
- Wear resistant coating, positive profile for easy cleaning, long lasting compared to OEM belt

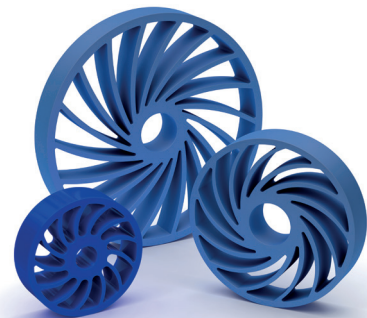


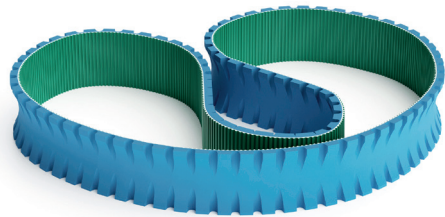
### Checkweigher Belts

- Truly endless belt guarantees weighing results
- Supplier of several OEMs
- Silicone cover for pull and release requirements
- Truly endless guide for smooth running
- Antistatic mandatory
- Long-lasting compared to spliced belts

### Silicone Rollers

- Down holder for transportation and food industry
- Labeling industry
- Standard 70mm dia. - individual dimensions possible
- Corrugated foam rollers coated in yellow PU
- 3D printed molds for samples and smaller runs
- Waterjet cut any silicone part up to 30 mm thick





### Sausage Belts

- Silicone and NBR covers on timing belts
- Replacement belts for most OEMs
- Custom profiling to meet any request

### Slow Down Belts For Printers

- SI/ NR/ NBR/ PU covers due to different paper
- High tear resistance, longitudinal stability
- High end and precise special processing
- OEM replacements



### Belts for the Paper Industry

- Coating materials: PU (Value); SI (High CoF); FX & GX (Abrasion Resistant); NE (good grip and long service life), NR
- Applications: Folding, Feeder, Tubewinders, Sorters, Letters into Envelopes, Sheeters

### Recent Innovations: GX for Corrugated & Paperboard

- 70 ShA TPU Ground has excellent Coefficient of Friction and Abrasion Resistance
- Tubewinder: Truly endless, tear resistant and longitudinally stable
- Folder Gluer: Solution for high turn belts in the gluer and trombone sections
- Growing Industry – Paper Straw: Constant high Friction and smooth running performance
- Thickness from 1.3 mm to 13 mm – FDA approved

#### Your Esband contact

##### **Christian Montes**

EVP Sales / GM

Mail: [cmontes@esbandusa.com](mailto:cmontes@esbandusa.com)

##### **Ryan Roloff**

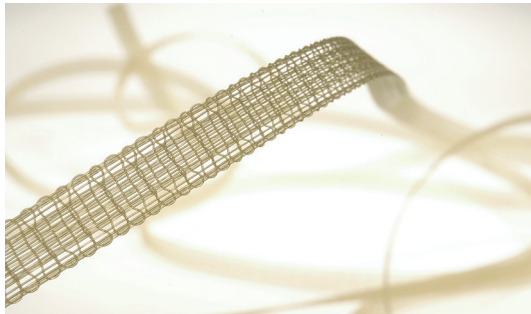
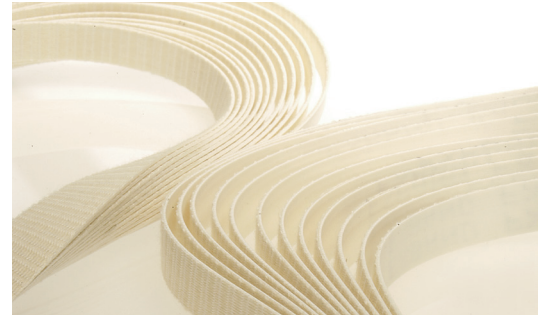
Director Sales East

Mail: [rroloff@esbandusa.com](mailto:rroloff@esbandusa.com)

# Endless belts and tapes

## Garniture tapes

- Materials: Linen/Polyester, Linen, Aramid, Polyester, PEEK
- Surface structure: uncoated, Impregnated, Center-coated, Full-coated
- Temperature resistant from 100 up to 300°C
- Breaking strength: from 1020 to 2250 N/cm
- Production of cigarettes, cigarillos, cigars, cigarette filters and paper straws
- FDA approval possible

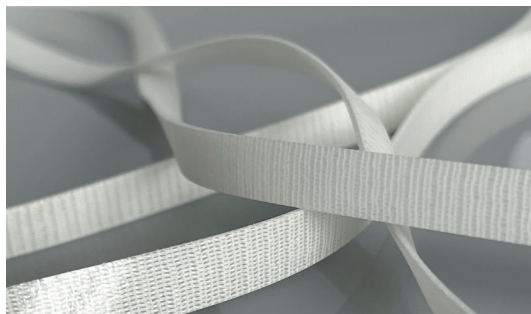


## Suction tapes

- Materials: Polyamid, PEEK
- Surface structure: Tobacco side: rough and very rough, Running side: smooth and rough
- Temperature resistant from 80 up to 200°C
- Breaking strength: from 375 to 550 N/cm
- Air permeability: from 40 to 53 m³/h
- Cigarette production, tobacco transport

## Drum Tyres

- FDA approval possible
- High abrasion resistance
- Low length tolerances
- Various surfaces available
- Cigarette- and filter production



## Tube Winder (Paper straws)

- endless base material
- smooth running performance
- long service life
- tear-resistant and longitudinal stability
- high abrasion resistance
- Small bending radii
- FDA-conform

## Carrier materials for drive and conveyor belts

Carrier	Characteristics
Elastic yarn	<ul style="list-style-type: none"><li>• high elastic stretch from 4 - 10 %</li><li>• used with fixed axis spacings</li><li>• no clamping fixture required</li></ul>
Aramid	<ul style="list-style-type: none"><li>• extremely low-stretch</li><li>• low friction coefficient</li><li>• temperature-resistant to 280 °</li></ul>
Polyamid	<ul style="list-style-type: none"><li>• medium elastic stretch from 0,5 - 1,5 %</li><li>• used with fixed axis spacings</li></ul>
Polyester	<ul style="list-style-type: none"><li>• low elastic stretch</li><li>• resistant to chemicals</li></ul>
Cotton yarn	<ul style="list-style-type: none"><li>• low-stretch</li><li>• low friction coefficient</li></ul>
Glass silk	<ul style="list-style-type: none"><li>• low-stretch</li><li>• low friction coefficient</li><li>• temperature-resistant to 300°</li></ul>

# Coating materials

## for drive, flat and timing belts

Coating	Characteristics
PU	<ul style="list-style-type: none"> <li>• Hardnesses: 30 ShA, 55 ShA, 70 ShA</li> <li>• Colours: yellow, red, blue grey</li> <li>• Temperature-resistant from -10°C up to 60°C, briefly 80°C</li> <li>• Standard Thicknesses coefficient to paper</li> </ul>
SPU	<ul style="list-style-type: none"> <li>• Foamed PU</li> <li>• Hardnesses: 20 ShA, 55 ShA</li> <li>• Colours: grey</li> <li>• Temperature-resistant -40 to 80°C, briefly 160°C</li> <li>• Thicknesses up to max. 30mm</li> </ul>
SI	<ul style="list-style-type: none"> <li>• Hardness: approx. 30-35 ShA</li> <li>• Colours: white, grey, blue, transparent</li> <li>• Temperature-resistant to 180°C</li> <li>• Thicknesses up to 10 mm</li> <li>• FDA approved, repels dirt, resistant to chemicals, high friction coefficient</li> </ul>
SI 50	<ul style="list-style-type: none"> <li>• Hardness: 50 ShA</li> <li>• Colours: white, blue, red, yellow</li> <li>• Temperature-resistant to 180°C</li> <li>• Thicknesses up to max. 30 mm</li> <li>• FDA approved, repels dirt, high friction coefficient</li> </ul>
NE	<ul style="list-style-type: none"> <li>• Chloroprene rubber</li> <li>• Hardnesses: 62 ShA</li> <li>• Colour: black</li> <li>• Temperature-resistant to 100° C</li> <li>• High friction coefficient, low wear, good resistance to oils, greases, ozone, low bending resistance</li> </ul>
NR	<ul style="list-style-type: none"> <li>• Natural rubber</li> <li>• Hardnesses: 40 ShA, 50 ShA</li> <li>• Colour: white, red, maroon</li> <li>• Temperature-resistant to 60° C</li> <li>• Extremely high friction coefficient, highly elastic, low tear propagation resistance</li> </ul>
NBR	<ul style="list-style-type: none"> <li>• Nitrile rubber</li> <li>• Hardnesses: 65 ShA, 75 ShA</li> <li>• Colour: white, blue, light grey</li> </ul>

Coating Characteristics	
FX	<ul style="list-style-type: none"> <li>• Thermoplastic PU</li> <li>• Hardnesses: 85 ShA, 90 ShA, 92 ShA</li> <li>• Colours: white, blue</li> <li>• Temperature-resistant to 80°C</li> <li>• Thicknesses up to max. 20 mm</li> <li>• Very good resistance to abrasion, FDA approved</li> <li>• different surface structures possible (smooth, ground, X and W profile)</li> </ul>
GX	<ul style="list-style-type: none"> <li>• Thermoplastic PU</li> <li>• Hardness 70 ShA, 90 ShA</li> <li>• Colours: White, natural</li> <li>• Temperature-resistant to 80°C</li> <li>• Thicknesses up to 20 mm</li> <li>• Very good resistance to abrasion, FDA approved</li> </ul>
xNBR	<ul style="list-style-type: none"> <li>• Carboxylated nitrile rubber</li> <li>• Hardness: 75 ShA</li> <li>• Colour: pale beige</li> <li>• Temperature-resistant to 100°C</li> <li>• Very wear-resistant, suitable for accumulation operation, extremely good resistance to oils and greases</li> </ul>
EPDM	<ul style="list-style-type: none"> <li>• EPDM rubber</li> <li>• Hardness: 65 ShA</li> <li>• Colour: green</li> <li>• Temperature-resistant to 120°C</li> <li>• Very good resistance to ozone, acids and alkalis, high friction coefficient</li> </ul>
HT 40	<ul style="list-style-type: none"> <li>• Hardness: 40 ShD</li> <li>• Colours: white, blue, black</li> <li>• Temperature-resistant to 100°C</li> <li>• Very good resistance to microbes and weathering, good tear propagation resistance</li> </ul>
HT 40 F	<ul style="list-style-type: none"> <li>• FDA approved</li> <li>• Hardness: 40 ShD</li> <li>• Colours: white, blue</li> <li>• Temperature-resistant to 100°C</li> <li>• Very good resistance to microbes and weathering, good tear propagation resistance</li> </ul>
HT 63	<ul style="list-style-type: none"> <li>• Hardness: 63 ShD</li> <li>• Colours: white, black</li> <li>• Temperature-resistant to 140°C</li> <li>• Very good resistance to microbes and weathering, good tear propagation resistance</li> </ul>

There's no such thing as impossible!  
Endlessly working to meet any requirement.



**Esband USA Inc.**

2400 Pari Way  
Midlothian, VA 23112  
[www.esbandusa.com](http://www.esbandusa.com)  
(804) 763-5145  
[sales@esbandusa.com](mailto:sales@esbandusa.com)



Visit us on  