Machine tapes, conveyor and folder belts for paper and printing industry
Conveyor and folder belts for paper and printing

Chiorino products cover all applications in the paper and printing industry:

- Printing, graphic and publishing industry (magazines, newspaper, books, catalogues)
- Paper converting machines: cutters, tube winders, tissue
- Folder-gluer machines for plain and corrugated cartons
- Production lines for corrugated boxes and cartons.

Food compliance

The **polyurethane folding belts** are ideal for aseptic packagings for food and pharmaceutical use.

They comply with the latest European and international food regulations.

REGULATION EC 1935/2004 and amendments
REGULATION EC 2023/2006 and amendments
REGULATION EU 10/2011 and amendments
FDA (Food and Drug Administration)

With the Chiorino **FAST JOINT KIT** the **PT** machine tapes can be made endless on site in a few minutes, reducing the maintenance time.
Chiorino PT® machine tapes consume less energy compared with competitors thermoplastic belts, thanks to the highly flexible CHIO-TPE™ intermediate layer.

Chiorino PT® machine tapes provide a higher temperature resistance compared with competitor thermoplastic belts, thanks to the unique CHIO-TPE™ intermediate layer.

The FAST JOINT technology in combination with the new CHIO-TPE™ intermediate layer, enables easy on-site joining, high reliability and long service life.

Chiorino belts provide a long service life, thanks to the low aging property of the HS® covers.

The special MF® elastomer offers high production precision thanks to the consistently high coefficient of friction during their whole working life.

The MF® elastomer offers excellent resistance to abrasion, oils, inks and chemicals. The MF® seamless belts do not mark the paper.
CHIORINO offers a range of specialized products for paper converting:

> **CUTTERS**
  - Thermoplastic polyurethane Fast Joint belts.
  - Low friction traditional belts with polyamide traction core providing high capability of accumulation.

> **TUBE WINDERS**
  - **DG-E HS Fast Joint** series: belts with polyester traction core and thermoplastic elastomer covering.
  - **DG HS** series: belts with polyamide traction core and very high resistance to abrasion.

> **TISSUE**
Low friction polyurethane and PVC belts with non marking surface for tissue production (handkerchief, napkins, toilet paper etc.)

### Benefits

- Superb resistance to abrasion
- Excellent traction and highest feed precision with any type of paper
- High flexibility
- They do not mark the paper
- Permanent antistatic
- Punched holes on demand
- Long service life
CHIORINO manufactures a wide range of machine tapes designed to provide excellent performances for any application in the graphic, publishing and printing industry:

- **NEWSPAPERS AND MAGAZINES PRINTING AND PAGE FOLDING**
- **INSERTION CASSETTES WINDING/UNWINDING**
- **CATALOGUES OFFSET PRINTING**
- **BOOKBINDING**

With the **FAST JOINT** presses the CHIORINO thermoplastic machine belts can be made endless on site in a few minutes without use of adhesives, reducing the machine downtime.

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**Benefits**

- Excellent traction and highest feed precision with any type of paper
- Highest resistance to chemicals and inks
- Superb resistance to abrasion
- High flexibility
- They do not mark the paper
- Smooth surface
- Long service life
Chiorino studies and manufactures customized belts to satisfy the increasing demand of high speeds in the folder glueing industry for any type of carton, plain or synthetic materials with any type of finish (special inks, varnishing etc.) and corrugated cartons.

**FEEDING** (pos. 1)
Seamless belts with special MF® elastomer cover that keeps their high friction capabilities during their whole working life. The drive surface elastomer cover of the MF-351 G guarantees a consistent drive to provide efficient feeding even on the fastest machines. These feeder belts are latex-free, therefore they can be used for producing light weight cartons for the food and pharmaceutical industry.

These belts are available with three different versions of the MF® cover to be selected according to the type of material to be processed:
- **HS W white** (40 Sh.A)
- **L raspberry** (35 Sh.A)
- **R purple red** (45 Sh.A)

**FOLDING-GLUEING** (pos. 2)
- **DG-E HS “Fast Joint”** series: thermoplastic folder belts with traction core in polyester and HS® elastomer covering that can be fitted on site using the FAST JOINT system and equipment, which require only few minutes and no adhesives.
- **DG HS** series: folder belts with traction core in polyamide and the special HS® elastomer covering which, thanks to its resilience, prevents cuts and surface crackings.

**COMPRESSION** (pos. 3)
Compression belts in PVC or elastomer, antistatic.
**Benefits**

- Superb resistance to abrasion
- Excellent resistance to any type of ink
- Highest resistance to chemicals
- Excellent traction properties
- They do not mark the paper
- High flexibility
- Punched holes on demand
- Long service life

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**Food compliance**

The *DU* polyurethane folding belts are ideal for aseptic packagings for food and pharmaceutical use. They comply with the latest European and international food regulations.

- Regulation EC 1935/2004 and amendments
- Regulation EC 2023/2006 and amendments
- Regulation EU 10/2011 and amendments
- FDA (Food and Drug Administration)
CHIORINO offers a complete range of belts for the whole production cycle of carton boxes, from the corrugator to the stacker.

**LOADING** (pos. 1)
**CONVEYING TO PUNCHER AND SLOTTER** (pos. 3)
Belts with PVC or elastomer covering with high coefficient of friction and superior abrasion resistance.

**FEEDERS TO PRINTER** (pos. 2)
**FLEXO-FOLDERS** (pos. 5)
Belts with polyamide traction core with self-regenerating elastomer cover that guarantee very high friction and abrasion resistance.

**FLEXO-FOLDERS BELTS** (pos. 6)
- Belts with elastomer or PVC covering with high resistance to abrasion, excellent traction capability and high flexibility.
- Belts with MF® self-regenerating elastomer covering that offer a very high coefficient of friction.

**STACKERS** (pos. 4, 7)
- DG HS belts with high resistance to abrasion and excellent traction capability.
- DG MF belts where very high friction is required and for an absolute precision feed of corrugated carton boxes.
Benefits

- Superb resistance to abrasion
- Excellent resistance to any type of ink
- Excellent traction properties
- Permanent antistatic
- High flexibility
- Highest resistance to chemicals
- Punched holes on demand
- Long service life
## Production Program

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<td>(9)</td>
<td>10</td>
<td>+100</td>
<td>HF</td>
</tr>
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### Specifications

**Low Friction PET Natural Elastomer**
- MF R-300
- MF HS W-300
- DG2/60 MF
- PA Natural Elastomer
- 3M18 U0-U-G40 MF
- 2T12 U0-U-G15 MF
- PA Synthetic Elastomer
- 3M18 U0-U-G40 HS GP Blue
- PET Synthetic Elastomer
- 2M12 U0-G25 GP
- 2T12 U0-V20 GP
- 2M8 U0-G10 FH
- PET PVC
- DG2/40 HS
- PA Synthetic Elastomer
- DG1/40 HS
- DG1/30 HS
- DG1/15 HS
- DU 1/40 W
- DU-E 1/30 W
- DU-E 10/40 W
- DG-E 10/30 HS
- DG-E 10/40 HS
- DG-E 10/15 HS
- 1M6 U0-V3 A N
- 2M5 U0-U0 HP A
- 2MT5 U0-V3 N
- PA TPU
- P0 N8
- P1 P2
- PR-L L
- 2M6 U0-V5 FM
- 2M12 V5-V10
- 3M18 U0-V15 A
- 2T12 U0-V15
- 2M6 U0-U-G5 HS FL
- 2M6 U0-U-G15 HS FL
- N8
- P0
- P1
- 3M18 U0-V15 A
- 2T12 U0-V15
- 2M6 U0-V5 FM
- 2M12 V5-V10
- 3M18 U0-V15 A
- 2T12 U0-V15
- 2M6 U0-U-G5 HS FL
- 2M6 U0-U-G15 HS FL
- N8
- P0
- P1
- 3M18 U0-V15 A
- 2T12 U0-V15
- 2M6 U0-V5 FM
- 2M12 V5-V10
- 3M18 U0-V15 A
- 2T12 U0-V15
- 2M6 U0-U-G5 HS FL
- 2M6 U0-U-G15 HS FL
- N8
- P0
- P1

### Textures

- **FH**
- **FL**
- **FM**
- **GP**
- **LG**
- **RT**
- **SM**

### Endless Belts - Explanation of Type Designation

- **MF** Endless belt (mandrel made)
- **L** Outer cover
  - **HS-W** White (40 Sh.A)
  - **L** Raspberry (65 Sh.A)
  - **R** Purple red (65 Sh.A)
- **351** 3 ply polyester fabric and elastomer inner cover
- **300** 3 ply polyester fabric
- **G** Synthetic rubber, green colour 65 Sh.A inner cover

### Technical Specifications

- **Type**: 6÷12 (5) (5) 10 -20 +70 HF
- **Pull for 1% elongation**: 6,5 7,1 75 7,5 0 +100 HF
- **Surface pattern**: (photos)
- **Material**: U
- **Thickness**: 10 (mm/10)
- **Other characteristics**: N
- **COATING AND INTERPLY MATERIALS**: G
- **HP**: High performance polyurethane
- **HS**: High performance synthetic elastomer
- **MF**: Self-regenerating elastomer
- **N**: Black colour top cover
- **SK**: Silk surface texture
- **SP**: Polyurethane belt 3000-3500 mm wide

The technical data of this table has been formulated under normal environment conditions. They are subject to alteration without notice.
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